



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		844575A 7	PARTIAL ENGINE ASSEMBLY	1	(NOTE: Bravo Models With Driveli	
2		42534	PLUG-Oil Gallery	2	(Allen Head - With Hole)	5
2	22	32561	PLUG-Oil Gallery	1	(Allen Head - Without Hole)	5
3	22	36382	PLUG-Drain (.250-18)	4	(Hex Head - Brass)	5
4	22	69300	PLUG-Expansion	8	(1.750 Diameter)	5
5	22	36373	PLUG (.375-18)	1	(Hex Steel - Bottom Of Block)	5
6	22	32802 2	PLUG (.125-27)	3	(Hex Head - Brass - Oil Gallery)	5
7	17	52190	PIN-Dowel	4		5
8	17	35312	PIN-Dowel	4	(.250 Diameter) (Timing Cover)	5
9	17	72382	PIN-Dowel	2	(.6206/.6211 x 1.500) (Flywheel H	5
10	19	94140	PLUG-Expansion	1		5
11	23	85684	BEARING	1		5
12	491	818870	CAMSHAFT	1		5
13	92	15875	LUBE-Camshaft	AR		
14		93722T	LIFTER	16		5
15		811580T	CHAIN-Timing	1		5
16	17	35312	PIN-Dowel	1	(.250 Diameter)	5
17	43	845794T	SPROCKET-Crankshaft	1		5
18	43	811578	SPROCKET-Camshaft	1		5
19	12	848136	WASHER	3		5
20	10	35339	SCREW (.312-18 x .750)	3		5
-	27	842182A 1	GASKET/SEAL SET-Engine Overh	1	(See Gasket/Seal Set-Engine Ove	